



Work Instructions
Measuring Thickness of Leather Laces
Date: September 2014

Based off of ASTM D1814 Measuring Thickness of Leather Units

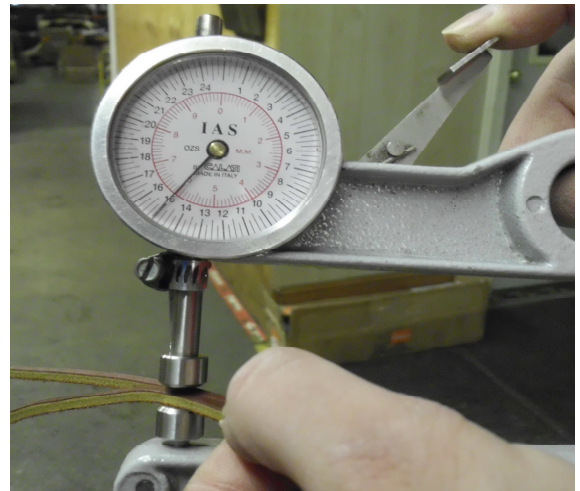
Materials needed:

- 1) Spring-Type Thickness Gauge

Step 1) Place (min qty 2) laces onto the anvil of the thickness gauge so that the flesh side is touching the anvil and the grain side would be touching the presser foot once lowered.

Step 1.1) If the laces do not cover the entire anvil (not wide enough), place another lace on the anvil side by side with first lace. Repeat this sub step until the entire surface of the anvil is completely covered by lace.

Note: Measurements should be taken 3in (76.2mm) from each end of the lace as well as from the middle of the lace.



Step 2) Pull the thumb lever back enough so that the dial reads 15oz (6mm). Allow your thumb to slide off the lever so that the presser foot “snaps” onto the leather. Record the measurement as thickness.